**LIST OF FIGURES**

**Figure** **Page**

2.1. Block Diagram of Open-Loop Control System 5

2.2. Block Diagram of Closed-Loop Control System 6

2.3. PLC Architecture 8

2.4. Block Diagram of CPU 9

2.5. Example of Input Devices 12

2.6. Example of Output Devices 12

2.7. Hardwired Logic Circuit and its PLC Ladder Language Implementation 13

2.8. Simple Ladder logic Diagram 17

2.9. PLC Product Range 19

2.10. (a) Action of Force on a Wire in a Magnetic Field,

1. A simple DC Motor Action (Conventional Flow) 20

2.11. Flux Control Method 21

2.12. Armature Control Method 22

2.13. Ward Leonard System 23

3.1. Hydraulic Elevator 25

3.2. Traction Elevator 27

3.3. Pneumatic Vacuum Elevator 28

3.4. Roping Method:(a) Single Wrap (1:1), (b) Double Wrap (2:1) 30

3.5. Uses of Elevators 31

4.1. Block Diagram of PLC Based Elevator Control System 35

4.2. Layout of IVC1-1614MAT PLC 37

4.3. Naming Rule 37

4.4. Terminals of IVC1-1614MAT 38

4.5. Communication Port and Mode Selection Switch 39

4.6. H-Bridge DC Motor Circuit 40

4.7. Lift and Door DC Motors 40

4.8. Limit Switch 41

4.9. Push-Buttons 42

4.10. Elevator Weight Sensor 42

5.1 Diagram of Selection PLC Type and Programming Method 48

5.2. Diagram of selection Input Filter Values 49

5.3. Diagram of selection Communication Ports 49

5.4. Diagram of Auto Station Programmer Window 50

5.5. Flow Chart of Elevator Control System 52

5.6. Wiring Diagram for Elevator Control System 53

5.7. Elevator Hardware Design 54

5.8. (a) Elevator Control Board, (b) Elevator Car 54

5.9. Block Diagram of Elevator Control System 55

5.10. Integration of Hardware with PLC 55

A.1. Ladder Diagram (a) 60

A.2. Ladder Diagram (b) 60

A.3. Ladder Diagram (c) 61

A.4. Ladder Diagram (d) 61

A.5. Ladder Diagram (e) 61

A.6. Ladder Diagram (f) 62

A.7. Ladder Diagram (g) 62

A.8. Ladder Diagram (h) 62

A.9. Ladder Diagram (i) 63

B.1. Ladder Diagram (a) 64

B.2. Ladder Diagram (b) 64

B.3. Ladder Diagram (c) 65

B.4. Ladder Diagram (d) 65

B.5. Ladder Diagram (e) 65

B.6. Ladder Diagram (f) 66

B.7. Ladder Diagram (g) 66